

BW 650 圓鋸片倒角機

Circular Saw Blade Chamfering Machine

Automatic and vertical-type chamfering machine, Using Step-less speed variation, the grinding speed can be 30~100 teeth per minute.

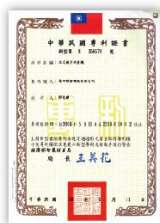
自動立式鋸片倒角機，
使用無段變速，研磨速度每分鐘30~100齒。

Brand new design 全新的設計

- Meticulous design after years' relentless hard working. One professional class chamfering m/c. 本機經過多年的精心設計，是一部專業級的鋸片倒角機。
- Patented CBN grinding wheels each on left and right, synchronized chamfer. Humanize vertical sawblade grinding way, you can operate the machine easily. 專利左右兩片鑽石砂輪，同步倒角，人性化直立式鋸片研磨方式，可以使您輕易的操作機器。
- Automatic chamfering machine is for grinding HSS saw blade. 自動倒角研磨機適用於研磨HSS鋸片。
- BW-650 Using wet grinding, to avoid saw blade charred. BW-650採用溼式研磨可避免鋸片燒焦。

Step-less speed variation 無段變速

- Use frequency converter to control the speed of grinding. Therefore, grinding speed can be adjusted with the change of teeth pitch. 使用變頻器去控制研磨速度。所以，可隨齒距的變化來調整所需要的研磨速度。

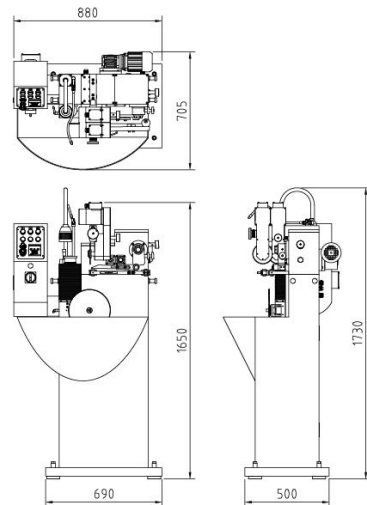


Patent certificates
專利證書



Counter
計數器

Measurement 尺寸圖



Specifications 規格表

Grinding Range 研磨範圍	Ø150~650 mm
Teeth Pitch 齒距	最大 Max. 25 mm
Saw Blade Thickness 鋸片厚度	最大 Max. 8 mm
Grinding Speed 研磨速度	30~100 teeth/min. 齒/分鐘
Grinding Wheel Diameter 砂輪外徑	Ø125 mm
Grinding Wheel ID 砂輪內徑	Ø 25 mm
Grinding Wheel Motor 砂輪馬達	300 W
Transmission Motor 傳動馬達	0.18 KW
Cooling Motor 冷卻馬達	0.09 KW
Grinding Wheel Speed (50Hz / 60Hz) 砂輪轉速	6600 rpm
Power Supply 使用總電力	0.75 KW
Net Weight / Gross Weight 淨重/毛重	288 / 348kg
Packing Size 裝箱尺寸	88 x 108 x 192 cm

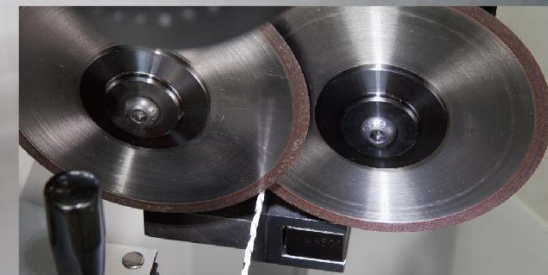
Standard Accessories 標準配備

Work Light 工作燈	1 pc 個
Bushing 軸套 32/40mm	1 pc 個
Tool Box 工具箱	1 set 套
Instruction Manual 說明書	1 copy 份
Diamond Grinding Wheel 鑽石砂輪	2 pc 片

※ All designs, spec. and characteristics shown as above is subject to any change without further notice.
因設計或製造上的必要，如有變更恕不另行通知。

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CBN grinding wheels each on left and right, synchronized chamfer. Quick chamfering which can cooperate to 5~6 sets of saw blade sharpening machine. This is the best machine for grinding company to save labor and reduce the cost.

左右兩片鑽石砂輪，同步倒角。本機操作簡單。倒角快速，可配合5~6部鋸片研磨機作業，是研磨業者節省人力降低成本的最佳利器。



Chamfering Examples 倒角加工例



Alternative Teeth 交互齒

High-low Teeth 高低齒