

BR 650 圓鋸片剖溝機

Circular Saw Blade Chip Break Machine

Automatic and vertical-type chip break slot grinding machine, allows for Variable grinding speed from 15-50 teeth per minute.

自動立式剖溝研磨機，
使用無段變速，研磨速度每分鐘15~50齒。

Brand new design 全新的設計

- Meticulous design after years' relentless hard working. One professional class chip break m/c. 本機經過多年的精心設計，是一部專業級的鋸片剖溝機。
- Automatic chip breaker slot grinding machine is for grinding HSS-TCT saw blade. 自動剖溝研磨機適用於研磨HSS-TCT鋸片。
- BR-650 is a precision and automatic slotting machine. Patented vertical type slotting way can set interval teeth for alternate slotting quickly. All-electric type high-frequency spindle with speed up to 40000RPM which effectively extending life of grinding wheel. Installing counter, the machine will automatically stop when slotting is completed. BR-650是一部精密自動化的剖溝機設備，專利直立式的剖溝方式，能快速設定間隔齒交叉剖溝研磨，全電式高頻電動主軸速度高達40000RPM，可以有效的延長砂輪的使用壽命，由於裝置了計數器，機器會剖溝完成時自動停止。

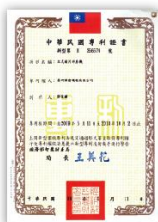
- BR-650 Using wet grinding, to avoid saw blade charred. BR-650採用濕式研磨可避免鋸片燒焦。

Step-less speed variation 無段變速

- Use frequency converter to control the speed of grinding. Therefore, grinding speed can be adjusted with the change of teeth pitch. 使用變頻器去控制研磨速度。所以，可隨齒距的變化來調整所需要的研磨速度。



Quick clamp saw blade device
快速夾鉗裝置

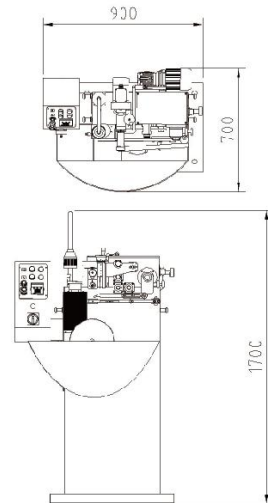


Patent certificates
專利證書



Counter
計數器

Measurement 尺寸圖



Specifications 規格表

Grinding Range 研磨範圍	Ø140~650 mm
Teeth Pitch 齒距	最大 Max. 25 mm
Saw Blade Thickness 鋸片厚度	最大 Max. 8 mm
Grinding Speed 研磨速度	15~50 teeth/min. 齒/分鐘
Grinding Wheel Diameter 砂輪外徑	Ø30 mm
Grinding Wheel ID 砂輪內徑	Ø6 mm
Grinding Wheel Motor 砂輪馬達	370 W
Transmission Motor 傳動馬達	0.25 KW
Cooling Motor 冷卻馬達	0.09 KW
Grinding Wheel Speed (50Hz / 60Hz) 砂輪轉速	1000~40000 rpm
Power Supply 使用總電力	0.75 KW
Net Weight / Gross Weight 淨重/毛重	264 / 322kg
Packing Size 裝箱尺寸	88 x 108 x 185 cm

Standard Accessories 標準配備

Work Light 工作燈	1 pc 個
Bushing 軸套 32/40mm	1 pc 個
Tool Box 工具箱	1 set 套
Instruction Manual 說明書	1 copy 份
Diamond Grinding Wheel 鑽石砂輪	3 PCS 片

※ All designs, spec. and characteristics shown as above is subject to any change without further notice.
因設計或製造上的必要，如有變更恕不另行通知。

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