

# BW 650 圓鋸片倒角機

Circular Saw Blade Chamfering Machine

**Automatic and vertical-type chamfering machine, Using Step-less speed variation, the grinding speed can be 30~100 teeth per minute.**

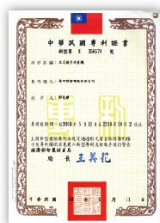
自動立式鋸片倒角機，  
使用無段變速，研磨速度每分鐘30~100齒。

## Brand new design 全新的設計

- Meticulous design after years' relentless hard working. One professional class chamfering m/c. 本機經過多年的精心設計，是一部專業級的鋸片倒角機。
- Patented CBN grinding wheels each on left and right, synchronized chamfer. Humanize vertical sawblade grinding way, you can operate the machine easily. 專利左右兩片鑽石砂輪，同步倒角，人性化直立式鋸片研磨方式，可以使您輕易的操作機器。
- Automatic chamfering machine is for grinding HSS saw blade. 自動倒角研磨機適用於研磨HSS鋸片。
- BW-650 Using wet grinding, to avoid saw blade charred. BW-650採用溼式研磨可避免鋸片燒焦。

## Step-less speed variation 無段變速

- Use frequency converter to control the speed of grinding. Therefore, grinding speed can be adjusted with the change of teeth pitch. 使用變頻器去控制研磨速度。所以，可隨齒距的變化來調整所需要的研磨速度。

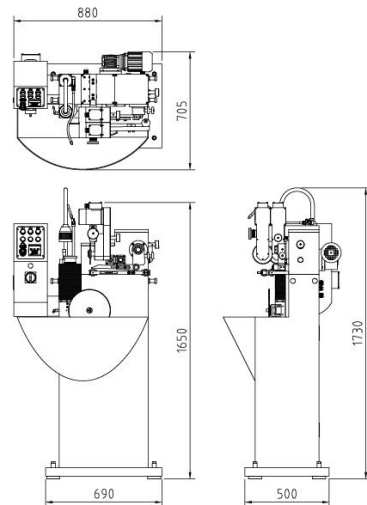


Patent certificates  
專利證書



Counter  
計數器

## Measurement 尺寸圖



## Specifications 規格表

Grinding Range 研磨範圍	Ø150~650 mm
Teeth Pitch 齒距	最大 Max. 25 mm
Saw Blade Thickness 鋸片厚度	最大 Max. 8 mm
Grinding Speed 研磨速度	30~100 teeth/min. 齒/分鐘
Grinding Wheel Diameter 砂輪外徑	Ø125 mm
Grinding Wheel ID 砂輪內徑	Ø 25 mm
Grinding Wheel Motor 砂輪馬達	300 W
Transmission Motor 傳動馬達	0.18 KW
Cooling Motor 冷卻馬達	0.09 KW
Grinding Wheel Speed ( 50Hz / 60Hz ) 砂輪轉速	6600 rpm
Power Supply 使用總電力	0.75 KW
Net Weight / Gross Weight 淨重/毛重	288 / 348kg
Packing Size 裝箱尺寸	88 x 108 x 192 cm

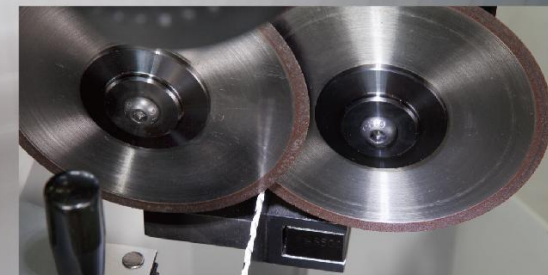
## Standard Accessories 標準配備

Work Light 工作燈	1 pc 個
Bushing 軸套 32/40mm	1 pc 個
Tool Box 工具箱	1 set 套
Instruction Manual 說明書	1 copy 份
Diamond Grinding Wheel 鑽石砂輪	2 pc 片

※ All designs, spec. and characteristics shown as above is subject to any change without further notice.  
因設計或製造上的必要，如有變更恕不另行通知。

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Circular Saw Blade Chamfering Machine



CBN grinding wheels each on left and right, synchronized chamfer. Quick chamfering which can cooperate to 5~6 sets of saw blade sharpening machine. This is the best machine for grinding company to save labor and reduce the cost.

左右兩片鑽石砂輪，同步倒角。本機操作簡單。倒角快速，可配合5~6部鋸片研磨機作業，是研磨業者節省人力降低成本的最佳利器。



## Chamfering Examples 倒角加工例



Alternative Teeth 交互齒

High-low Teeth 高低齒